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Monday, July 19, 2010 8:50:21 AM



Page 1

Item ID:

D3832-5

Revision ID:

Item Name: Mesh (Lid)

7/19/2010 **Start Date:**

QC:

Required Date: 7/23/2010

Start Qty: 3.00 Req'd Qty: 3.00



Accept



Setup Start

Stop



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: 10-7/6 Tooling:

Date:

SPC (Y/N):

Date:

Date:

Run Start

Stop



Sequence ID/ Operation Tool # Plan Set Up/ Tool ID Reject Accept Reject Insp. Work Center ID Description Qty Run Hours Code Qty Number Stamp Draw Nbr **Revision Nbr** D3832 Rev A 100 0.00 SHEAR

Shear

Memo 1- mesh to size as per dwg D3832 0.00

110

Shear

QC5- Inspect part completeness to step on W/O

0.00

Quality Control

Identify as per dwg & Stock Location:

0.00

0.00

0.00

SAD 10-08-04

120

Packaging

Packaging

Memo

Memo

Dart Aerospace	Ltd
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W/O:	·		W	ORK ORDER CHANG	ES					-
DATE	STEP	PRO	PROCEDURE CHANGE By Date Ct					Cty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	egory:	_ NCF	R: Yes I	No DQA	:	Date: _	
	Re	esolution:	Disposition	on:	QA:	N/C Clo	sed:		Date:	
NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR)			
DATE	STEP	Description of NC	Corrective Action Section B			Verificat				Approval
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					}					

Work Order ID 60671

Monday, July 19, 2010 8:50:21 AM



Page 2

Item ID:

D3832-5

Accept

Setup Start

Stop

Start



Revision ID:

Mesh (Lid) Item Name:

Required Date: 7/23/2010

7/19/2010

QC:

Start Qty: 3.00

Req'd Qty: 3.00

Date:_____

Cust Item ID: Customer:

Tool ID

Date:

Reference:

Start Date:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Tool # Plan

Code

Stop



Qty

Reject

Run

Accept

Qty

Number Stamp

Reject

Sequence ID/ Work Center ID

130

Description

Operation

QC21- Final Inspection - Work Order Release

Memo

Set Up/ **Run Hours**

0.00

0.00

Quality Control

SPC (Y/N):

Insp.

Dart Aerospace Ltd WORK ORDER CHANGES W/O: **Approval Approval** DATE STEP PROCEDURE CHANGE By Qty Date Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: _____ Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B Verification **Description of NC** Approval **Approval** DATE **STEP** Sign & **Action Description** Initial Section A Chief Eng QC Inspector Section C Date Chief Eng Chief Eng

Monday, July 19, 2010 8:50:25 AM

Work Order ID: 60671

Parent Item: D3832-5

Parent Item Name: Mesh (Lid)



Start Date: 7/19/2010

Required Date: 7/23/2010

Start Qty: 3.00

Required Qty: 3.00

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	1,001.888	,	18.324		1	
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Expanded Metal Flat SS							1		—		0 1018	5/4-	
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					114809	184.322	2443						
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Dart Aerospace Ltd

W/O:			1								
DATE	STEP	PR	PROCEDURE CHANGE By Date Qty						Approval QC Inspector		
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DATE	STEP	Description of NC		Corrective Action Section		Verificati	din	Approval	Approval		
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SHOP COPY RETURN "O ENGINEER NO UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO. 406-21 BS10-7-19 **D3832-5 MESH (LID)** D3832-3 MESH (LID) **D3832-1 MESH (BASE)** NEW ISSUE 08.09.30 REV. DESCRIPTION DATE NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.) DESIGN **DART AEROSPACE LTD** DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D3832 MFG. APPR. SHEET 1 OF 3 APPROVED TITLE MESH DE APPR. DATE COPYRIGHT @ 2008 BY DART AEROSPACE LTD

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08.09.30

Dart Aerospace Ltd

W/O:			V	ORK ORDER CHAN	GES			
DATE	STEP	PRO	CEDURE CH	IANGE	NCR: Yes No DO QA: N/C Closed: ON-CONFORMANCE (NCR)	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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D3832-1 MESH (BASE)

wlo 60671

DESIGN	L. 13	DART AEROSPACE LTD				
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MFG. APPR.	100	D3832 SHEET 2 O)F 3			
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DE APPR.	d	MESH (LID)	ITS			
DATE 08.0	09.30	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND COMPERENTIAL ARTHIS SUPPLIED ON THE EMPIRES CONCIDENT THAT IT IS NOT TO BE USED FOR ANY PURPOSE DOMED OF COMMUNICATE TO MY ORDER POSSION WITHOUT WRITTEN PROMISSION FROM DART AEROPAGE LTD				

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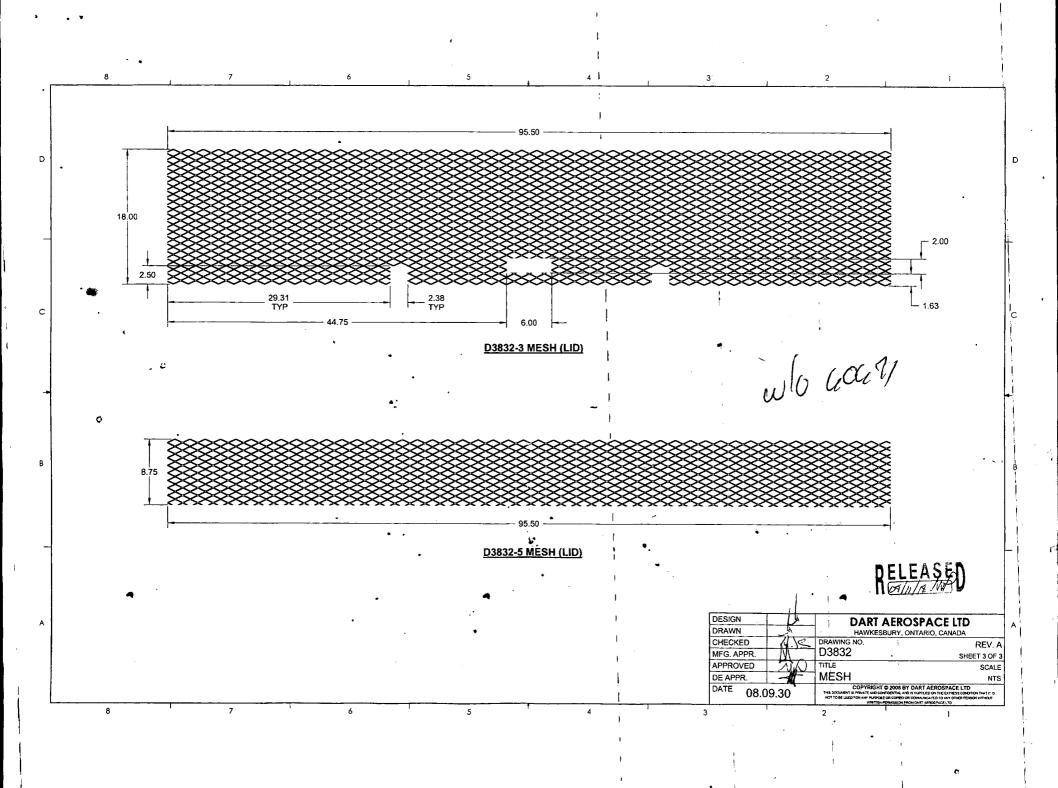
Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr QC Inspector Approval QC Inspector

Part No:		PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
· · · ·		Corrective Action Section B				Verification	Ammuoval	Approval
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspector

NOTE: Date & initial all entries

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